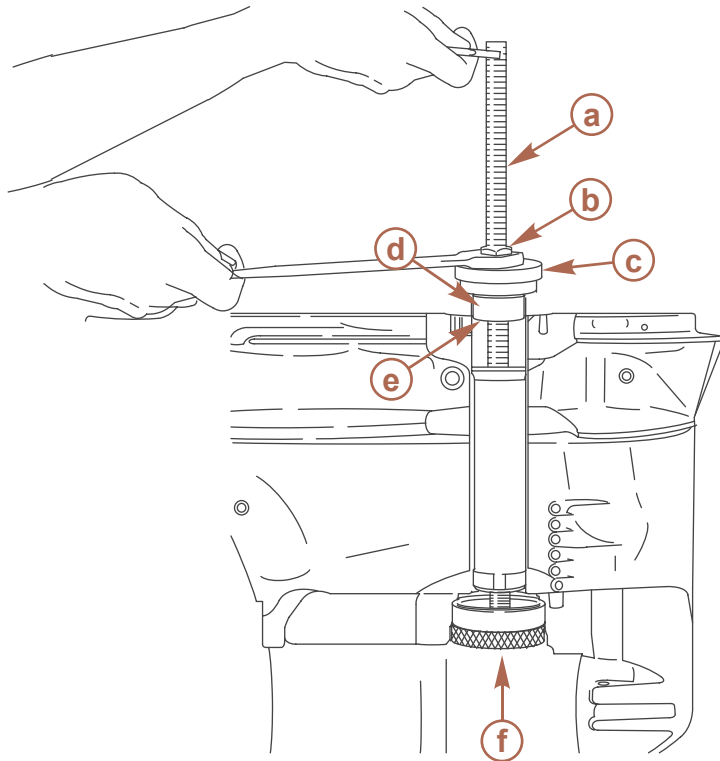


**IMPORTANT:** Oil sleeve must be installed prior to upper driveshaft bearing installation.  
**IMPORTANT:** Lower driveshaft bearing cup pilots the mandrel during installation of the upper driveshaft bearing/sleeve. Lower bearing cup must be installed prior to installing upper bearing/sleeve.



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**a** - Threaded rod  
**b** - Nut  
**c** - Mandrel

**d** - Bearing/sleeve  
**e** - Tapered end of sleeve  
**f** - Mandrel

Bearing Removal and Installation Kit	91- 31229A 7
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## Forward Gear, Driveshaft Lower Bearing, Pinion Gear, and Driveshaft Installation

1. Allow High Performance Gear Lubricant to penetrate into the bearing rollers. Install the forward gear bearing and lower driveshaft tapered roller bearing.
2. Clean the pinion nut and driveshaft threads with Loctite Primer or other suitable degreaser.
3. Install the pinion gear, driveshaft, and pinion nut.