

Fig. 3-380



CC414D

20. Place the starter cup into position on the crankshaft making sure a new, lubricated O-ring is inside the cup. Tighten the nut with lock washer to 3.5 kg-m (25 ft-lb).

Fig. 3-381



CC413D

21. Place the gasket and recoil starter assembly into position on the left-side cover noting the location of the single washer; then tighten the cap screws to 0.8 kg-m (6 ft-lb).

Fig. 3-382



CC412D

Installing Left-Side Components (400 cc 2x4)

A. Idle Gear Assembly B. Magneto Rotor

1. Place the starter into position on the crankcase and secure with the cap screws. Note the position of the wiring form.

Fig. 3-383



CC065D

2. Place the shift-indicator sending unit into position making sure the neutral contact and spring are inside the case and a well-oiled O-ring is properly positioned. Secure with Phillips-head screws.

Fig. 3-384



CC049D